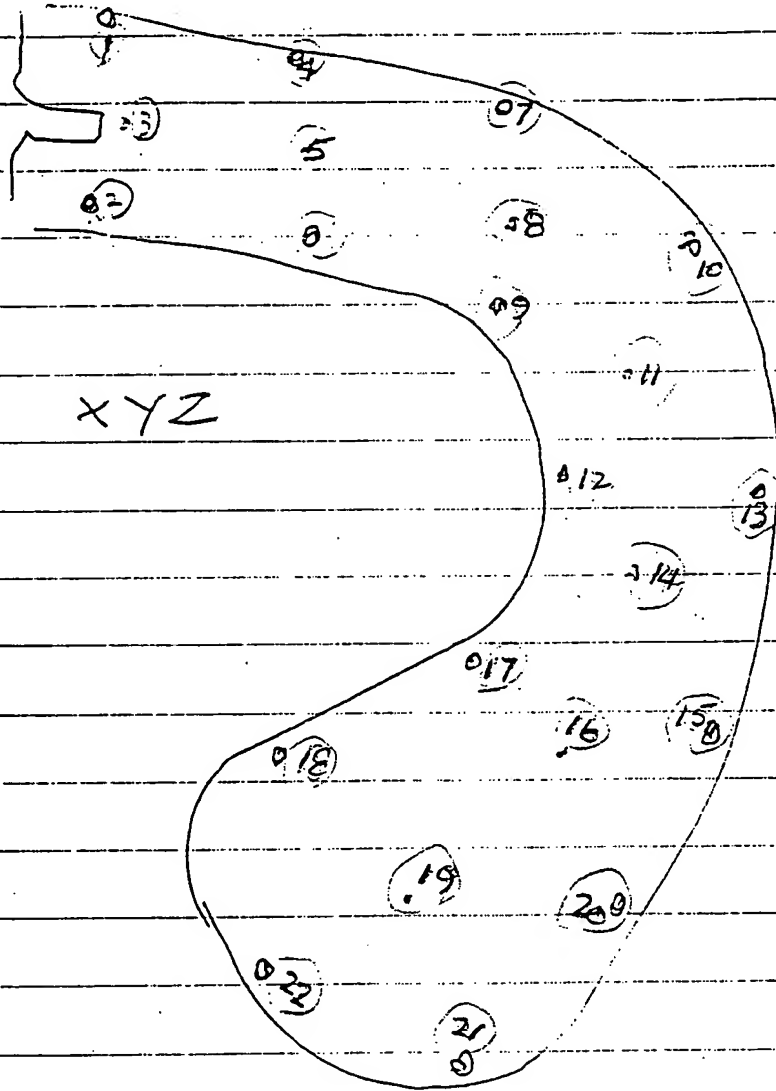


CENTRAL HOUSING + STOP SPRINGS TO CONTROL MOTION

22 POINTS XYZ



Q.1.1.1.1.1.

DATUM ESTABLISHED PER .40 DIA. AS PRIMARY AND .39 WIDTH AS SECONDARY DATUM.

POINT CHECKED (-Z- AXIS) NEEDS TO ADD .01917 PROBE RADIUS.

No. 1

21	MEASURE		----	POINT
	X-Coordinate	0.23232		
	Y-Coordinate	0.28089		
	Z-Coordinate	0.30554		

No. 2

22	MEASURE		----	POINT
	X-Coordinate	0.25577		
	Y-Coordinate	-0.40801		
	Z-Coordinate	0.32367		

No. 3

23	MEASURE		----	POINT
	X-Coordinate	0.31682		
	Y-Coordinate	-0.04971		
	Z-Coordinate	0.35488		

No. 4

24	MEASURE		----	POINT
	X-Coordinate	1.42660		
	Y-Coordinate	0.19321		
	Z-Coordinate	0.64826		

No. 5

25	MEASURE		----	POINT
	X-Coordinate	1.42643		
	Y-Coordinate	-0.24002		
	Z-Coordinate	0.64488		

No. 6

26	MEASURE		----	POINT
	X-Coordinate	1.42585		
	Y-Coordinate	-0.60846		
	Z-Coordinate	0.63836		

ELEMENT	MEASUREMENT	ACTUAL	NOMINAL	DEVIATION	TOLERANCE	PERCENTAGE OF TOLERANCE USED
		VALUE	VALUE			
					RANGE	
						100 50 0 50 100

No. 7

27 MEASURE ----> POINT
X-Coordinate 2.51796
Y-Coordinate -0.13600
Z-Coordinate 0.51032

No. 8

28 MEASURE ----> POINT
X-Coordinate 2.45739
Y-Coordinate -0.50791
Z-Coordinate 0.51987

No. 9

29 MEASURE ----> POINT
X-Coordinate 2.45138
Y-Coordinate -0.90479
Z-Coordinate 0.51366

No. 10

30 MEASURE ----> POINT
X-Coordinate 3.30732
Y-Coordinate -0.79157
Z-Coordinate 0.12274

No. 11

31 MEASURE ----> POINT
X-Coordinate 3.06898
Y-Coordinate -1.35673
Z-Coordinate 0.25111

No. 12

32 MEASURE ----> POINT
X-Coordinate 2.88721
Y-Coordinate -1.82804
Z-Coordinate 0.32459

No. 13

No. 13

33 MEASURE
X-Coordinate 3.55407
Y-Coordinate -1.87876
Z-Coordinate -0.09626
-----> POINT

No. 14

34 MEASURE
X-Coordinate 3.04127
Y-Coordinate -2.54722
Z-Coordinate 0.21705
-----> POINT

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Time: 14:49:55

ELEMENT	MEASUREMENT	ACTUAL VALUE	NOMINAL VALUE	DEVIATION	TOLERANCE RANGE	PERCENTAGE OF TOLERANCE USED
						100 50 0 50 100

No. 15

35 MEASURE
X-Coordinate 3.28070
Y-Coordinate -3.28184
Z-Coordinate 0.03313
-----> POINT

No. 16

36 MEASURE
X-Coordinate 2.64113
Y-Coordinate -3.34156
Z-Coordinate 0.35334
-----> POINT

No. 17

37 MEASURE
X-Coordinate 2.35835
Y-Coordinate -2.73214
Z-Coordinate 0.46852
-----> POINT

No. 18

No. 18

38 MEASURE
X-Coordinate 1.65221
Y-Coordinate -3.18597
Z-Coordinate 0.55964

----> POINT

No. 19

39 MEASURE
X-Coordinate 2.22486
Y-Coordinate -3.73500
Z-Coordinate 0.44891

----> POINT

No. 20

40 MEASURE
X-Coordinate 3.29366
Y-Coordinate -3.31832
Z-Coordinate 0.02149

----> POINT

No. 21

41 MEASURE
X-Coordinate 2.87489
Y-Coordinate -4.12237
Z-Coordinate 0.20290

----> POINT

No. 22

42 MEASURE
X-Coordinate 1.50494
Y-Coordinate -4.30583
Z-Coordinate 0.53379

----> POINT

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